

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 29, 2014

Midnight Shift

BASF EMPLOYEES

57 Last Recordable

362 Last Lost Time

#1 MED / AI 5655:

Continue running.

Midnight shift:

Day shift:

Afternoon shift: Continue.

#1 RC / AI 5655:

Continue running. Calciner is at temperature. Granulator needs to be on.

Midnight shift:

Day shift:

Afternoon Shift: Coming back up to temperature/started feeding.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Down until further notice-Monday morning meeting. L. Zavodnik-email(Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).

Continue running.

Midnight shift:

Day Shift:

Afternoon Shift: Auger was locked up/started running again but will stop after this batch.

#2 RC/ Cu-0860:

Continue running.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.

Midnight shift:

Day shift:

Afternoon Shift: Monitoring.

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.

Midnight Shift:

Day Shift:

Afternoon Shift: Continued.

#3 Dryer / D-1799 NAQ:

#3 dryer is lit and ready to go.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#3 RC / D-1799 NAQ:

Continue feeding.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO

#4 RC / Cu-0226:

Continue running into drums.

Midnight Shift:

Day shift:

Afternoon Shift: Re-feeding drums 11-20 Lot 20- per B Grodecki. We emptied the drums into the feed hopper and set up drums at the discharge.

Exhaust to Trimer

#5 RC / Cu-3818:

Continue On. Only use Phibrotech copper and will be discharged into a 120 bag.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting.

When starting back up, do not use burner #9 per Elliott.

Midnight shift: No activity

Day Shift: No activity.

Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. **HOLD**

Midnight Shift: No activity

Day shift:

Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed.

During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Liquid weigh tank was also cleaned. **Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.**

Midnight shift: No activity

Day shift: No activity but Work notification written to have contractor (Lucas) set up the blender for Chrome – 934248795.

Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Hold.

Day shift: HOLD

Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.

Midnight Shift: No activity

Day shift: No activity.

Afternoon Shift: No activity.

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.

Midnight Shift:

Day shift:

Afternoon shift: Running.

Tower 6 / Cu-0860:

Loaded and Running.

Midnight Shift:

Day shift:

Afternoon shift: Running.

North Screener / Cu 0860:

Awaiting material from Tower 3. We need to double band all of the socks to the bins **BEFORE OPENING ANY BINS** – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift:

Day shift:

Afternoon Shift: Started screening. 7 totes.

South Screener / Cu-1230:

We need to double band all of the socks to the bins **BEFORE OPENING ANY BINS** – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift:

Day shift:

Afternoon Shift: Continued.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity

Day Shift: No activity

Afternoon shift: No activity.

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift: No activity

Day Shift: No activity

Afternoon shift: No activity

TK #2 / V 2010:

Had issues loading saggars directly from bag, stopped loading due to incident on afternoon shift. Discussed with L. Zavodnik regarding unloading bag to cart and then filling saggars as has been done in past. Continued loading, no issues.

Midnight shift:

Day Shift:

Afternoon shift: No activity

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday). Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.**

***Work notification written to have electrician look at #2664 Horne Machine – Table error.**